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**PATENT APPLICATION**  
**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant: Dally, et al.

For: SELECTIVE ESTROGEN RECEPTOR MODULATORS FOR THE  
TREATMENT OF VASOMOTOR SYMPTOMS

Docket No.: X16604M

**PRELIMINARY AMENDMENT**

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Sir:

Amendments to the Specification are included in this paper.

Amendments to the Claims are reflected in this listing of claims in this paper.